

Date: Monday, 7/30/2007 1:46:02 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services	Drawing Name	RESTRICTOR FITTING
Job Number	33766		
Estimate Number	10928		
P.O. Number	N/A	Part Number	D2005013
This Issue	7/30/2007	S.O. No.	N/A
Prsht Rev.	NC	Drawing Number	D2005 REV C
First Issue	N/A	Project Number	N/A
Previous Run	28208	Drawing Revision	C
Written By		Material	N/A
Checked & Approved By	<u>JL</u> 07.07.30	Due Date	8/6/2007
Comment	Est. B 99.08.24 Re-format DM/EC	Qty:	5 Um: Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	AN8328J	Union,Bulkhead-M-Flare	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Elbow,Bulkhead-M-Flare	
		Pick: Qty Part Number Description Batch	
		1 AN832-8J fitting M 101925 ④	SB 07/08/22 ④
2.0	D2005003	Restrictor	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s) Restrictor	
		Pick: Qty Part Number Description Batch	
		1 D2005-003 Restrictor B 19073	SB 07/08/22 ④
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	
		Comment: SMALL / MED FAB Machine elbow P/N: AN833-8J per Dwg. D2005-013 Press fit D2005-003 restrictor in place as per Dwg. D2005-013 Note:(15° chamfer towards inside of fitting) Stake restrictor in place using clean ballpeanhammer to tap down edge. Polish smooth finish Scribe P/N: D2005-013	<u>MF 07-08-22</u> 4
4.0	QC5	INSPECT WORK TO CURRENT STEP	
		Comment: INSPECT WORK TO CURRENT STEP	<u>En 07/08/22 ④</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/08/23
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #: Machine Or Operation:

Description :

5.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

1/8/23 50 (4x)

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(4)

Comment: FINAL INSPECTION/W/O RELEASE

1/8/23

Job Completion



U 1/8/23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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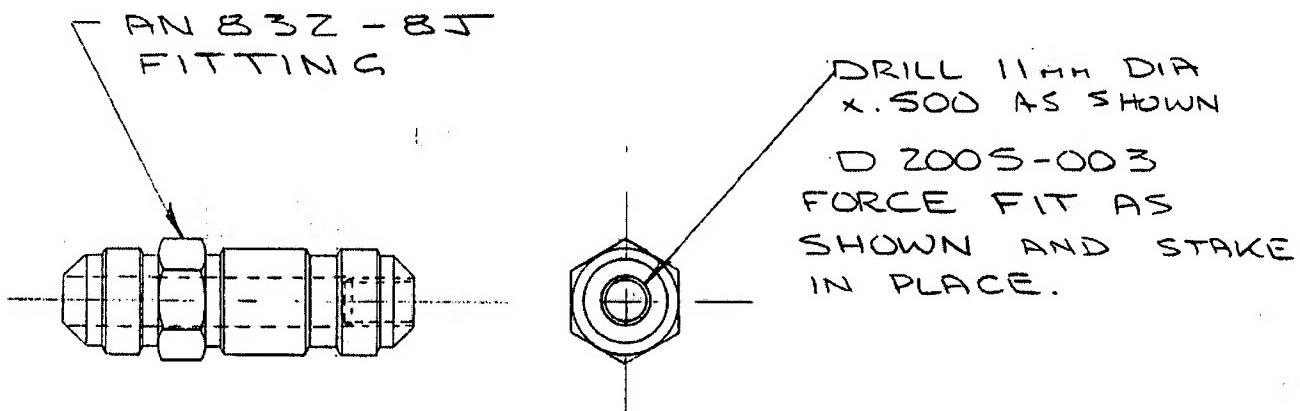
NOTE: Date & initial all entries

DART

DESIGN BRADLEY	DRAWN BY BRADLEY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>S</i>	APPROVED <i>A</i>	DRAWING NO. D2005-013	REV C SHEET 1 OF 1
DATE 96.04.17	TITLE RESTRICTOR B'HEAD FIT'S	SCALE	

RELEASED

97/09/03 DS

C REDRAWN 96.04.17 BRADLEY *A*DETAIL OF D2005-013

SCALE 1:1

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 33766